



# FLEXOCOAT

**Description:** FLEXOCOAT is a polymer-enhanced cement-based stucco.

**Uses:** FLEXOCOAT can be used to coat stucco mouldings and patch the seams of mouldings after installation. FLEXOCOAT can also be used as adhesive to install stucco foam mouldings.

**Color:** Natural gray

**Packaging:** FLEXOCOAT is supplied as two components:

1. Dry Powder.
2. Liquid glue

Each component is shipped in 1 or 5 gallon pails.

**Limitations:** FLEXOCOAT should be applied when surface and ambient temperature are between 40 °F and 110 °F (5 °C and 43 °C ) during application and cure time.

**Surface Preparation:** Surfaces must be clean and free of bond-inhibiting materials. Failure to correctly prepare the surface may result in product failure.

**Curing/Drying:** FLEXOCOAT will initially set within 4 hours, and will be fully cured after 1 day.

**Clean Up:** Clean tools and equipment with water immediately after use.

# MIXING

1. Wear protecting gloves and a dust mask at all times. Do not inhale the dust (cement and fine sand) during mixing process.

2. FLEXOCOAT is supplied as two components:

- Dry Powder
- Liquid Glue

Proportion:

Use one part glue and two parts of powder.



3. Pour required amount of liquid glue to a container



4. Add the dry powder to the glue.



5. Mix.



6. Add more powder if required and mix until achieving a smooth paste of material.

You can use the material within an hour after mixing. Add more glue if the material starts getting thicker.



7. The above procedure is illustrated for preparing small amounts of FLEXOCOAT.

Use larger containers and a power mixer when preparing larger amount of material.

