



INSTALLATION OF STUCCO MOULDINGS

1. Prepare the surface.
 - Both the wall surface and ambient temperature shall be a minimum of 40 °F (5 °C) or higher.
 - The surface of the substrate and the surface of the mouldings shall be clean, dry, and free of grease, paint, oil or any foreign material.
 - The surface of the substrate shall be level, plane and true, being 1/8" (3mm) within 4ft (1.2m).
 - Contractor shall report unsatisfactory substrate conditions to general contractor for correction by substrate installer before application of products.
2. Dry fit and/or cut on site the moulding as per the architectural drawings and existing structure.
3. Apply adhesive to the back of the moulding. You can use any construction adhesive (such as PL Premium) for this purpose.

You should use FLEXOCOAT to join the mouldings.

You can also use FLEXOCOAT as adhesive to attach the mouldings to the substrate. Apply FLEXOCOAT in a vertical pattern, using 3/8" (9.5mm) notched trowel. If skinning occurs on the adhesive, scrape off and replace it with fresh adhesive before installing the moulding.

4. Press the moulding into place. You may need to use temporary mechanical fasteners to secure moulding while the adhesive cures.
5. Remove excess adhesive (if any) along the moulding before curing.
6. Apply caulking at the joint between the moulding and the substrate, and between the joined mouldings.
7. Allow the material to cure.
8. When joining two pieces, at the junction, leave a gap of not exceeding ¼" (6mm). Cover all joints with caulking (FLEXOCOAT).

See our installation videos at <http://www.primestucco.com/installation.html>